

• To install the Digital Controller, insert it into a square hole in a panel with a thickness of 1 to 5 mm, and then insert the enclosed adapter so that it locks into the groves on the top and bottom of the rear case.
• Tighten the two mounting screws on the top and bottom of the adapter to keep them balanced, and finally tighten them to a torque of between 0.29 and 0.39 km.
• Make sure that the surrounding temperature does not exceed the allowable operating temperature given in the specifications especially when two or more Controllers are mounted.

STOP: Control stopped indicator

· CMW: Communications writing

enabled/disabled indicator
Lit when communications writing is ena
when it is disabled.

Oπ :Protection indicator

Lit when Setting Change Protect is

ON (disables the Up and Down Keys)

· MANU: Manual output indicator

Lit when the Auto/Manual Mode is set to Manual Mode.

CT1 17

18

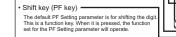
The RST indicator lights when an event or key operation changes the RUN/STOP parameter to 5 during operation. Operation other than the control outputs continues even when control is stopped.

Operation indicators
• SUB1: Auxiliary output 1 indicator

· SUB2: Auxiliary output 2 indicator SUB3: Auxiliary output 3 indicator
 OUT1: Control output 1 indicator
 OUT2: Control output 2 indicator

RSP: Remote SP indicator
Lit when the assigned function is O

Lit during auto-tuning.



■Operation Menu

Mode key
 Press this key to change the contents of the display Press this button for 1 s or longer for reverse scroll.

Press the key and the key together for at least 3 seconds to switch to protect level.

■Names of Parts on Front Panel

The temperature unit is displayed when the displayed value is a temperature. Either ${\mathfrak T}$ or ${\mathfrak T}$ is displayed according to the set value of the temperature unit.

Level key
Use this key to change levels:

Input Type Setting range (°C) /-300 to 1500 (°F) Input type Input Pt100 JPt100 K J | 14 | -199.9 to 400.0 (°C)/-199.9 to 700.0 (°F) | | N | 15 | -2200 to 1300 (°C) | -/300 to 2300 (°F) | | R | 16 | 0 to 1700 (°C) | /0 to 3000 (°F) | | S | 17 | 0 to 1700 (°C) | /0 to 3000 (°F) | | B | 18 | 100 to 1800 (°C) | /0 to 3200 (°F) | | W | 19 | 0 to 2300 (°C) | /0 to 3200 (°F) | | PL II | 20 | 10 to 1300 (°C) | /0 to 2300 (°F) | | 10.70°C | 21 | 0 to 90 (°C) | /0 to 90 (°F) | | 10.70°C | 22 | 0 to 120 (°C) | /0 to 90 (°F) | | 115-165°C | 23 | 0 to 165 (°C) | /0 to 320 (°F) | | 140-260°C | 24 | 0 to 260 (°C) | /0 to 500 (°F) | | 400 260°C | 25 | (70 to 500 (°F) | | 400 260°C | 25 | (70 to 500 (°F) | | 400 260°C | 25 | (70 to 500 (°F) | | 400 260°C | 25 | (70 to 500 (°F) | | 400 260°C | 25 | (70 to 500 (°F) | | 400 260°C | 25 | (70 to 500 (°F) | | 400 260°C | (70 to 500 (°F) | | 400 260°C | (70 to 500 (°F) | | 400 260°C | (70 to 500 (°F) | | 400 260°C | (70 to 500 (°F) | | 400 260°C | (70 to 500 (°F) | | 400 260°C | (70 to 500 (°F) | | 400 260°C | (70 to 500 (°F) | | 400 260°C | (70 to 500 (°F) | | 400 260°C | (70 to 500 (°F) | | 400 260°C | (70 to 500 (°F) | | 400 260°C | (70 to 500 (°F) | | 400 260°C | (70 to 500 (°F) | | 400 260°C | (70 to 500 (°F) | | 400 260°C | (70 to 500 (°F) | | 400 260°C | (70 to 500 (°F) | | 400 260°C | (70 to 500 (°F) | | 400 260°C | (70 to 500 (°F) | | 400 260°C | (70 to 500 (°F) | | 400 260°C | (70 to 500 (°F) | | 400 260°C | (70 to 500 (°F) | | 400 260°C | (70 to 500 (°F) | | 400 260°C | (70 to 500 (°F) | | 400 260°C | (70 to 500 (°F) | | 400 260°C | (70 to 500 (°F) | | 400 260°C | (70 to 500 (°F) | | 400 260°C | (70 to 500 (°F) | | 400 260°C | (70 to 500 (°F) | | 400 260°C | (70 to 500 (°F) | | 400 260°C | (70 to 500 (°F) | | 400 260°C | (70 to 500 (°F) | | 400 260°C | (70 to 500 (°F) | | 400 260°C | (70 to 500 (°F) | | 400 260°C | (70 to 500 (°F) | | 400 260°C | (70 to 500 (°F) | | 400 260°C | (70 to 500 (°F) | | 400 260°C | (70 to 500 (°F) | | 400 260°C | (70 to 500 (°F) | | 400 260°C | (70 to 500 (°F) | | 400 260°C | (70 to 500 (°F) | | 400 260°C | (70 to 500 (°F) | | Infrared ES1B 10-109 C 23 0 10-100 (C) 70-10-500 (F) 4 to 20mA 25 0 to 20mA 26 1 to 5V 27 0 to 5999, 199.9 to 999.9, -19.99 to 99.99, 0 to 10V 28 0 to 10V 29 Voltage input

Terminal USB-Ser

No.1 display
 Process value or set data type

Up and Down keys

Each press of A key increments of values displayed on the No.2 disp

values displayed on the No.2 display

The main unit can be removed for maintenance without disconnecting the terminal wiring. USB-Serial Conversion Cable (Sold Separately) (ESB-CIFO1 Do not remove the terminal block). Doing so may result in failure or mailsunction.

A Setup Tool port is provided on the bottom of the product. Use this port to connect a personal computer to the product when using the Setup Tool.

ESB-CIFO1 USB-Serial Conversion Cable is required to connect the personal computer to the product. Do not use the product with the ble left permanently connected.)
ual provided with the USB-Serial Conversion Cable for details on connection methods

*SERR will be displayed when a platinum resistance thermometer is mistakenly connected while input type is not set for it. To clear the SERR display, correct the wiring and cycle the power supply.

Alarms

Ξ.		-				
	Setting	Alarm type		Alarm output function		
		**	Positive alarm value (X)	Negative alarm value (X)		
	0	No alarm function	Outp	ut off		
*1	1	Deviation upper/lower limit	ON THE	Vary with "L", "H" values		
	2	Deviation upper limit	ON SP X +	ON TX T		
	3	Deviation lower limit	ON TX SP	ON OFF SP		
*1	4	Deviation upper/lower range	ON OFF SP	Vary with "L", "H" values		
*1	5	Deviation upper/lower limit standby sequence ON	ON OFF SP	Vary with "L", "H" values		
	6	Deviation upper limit standby sequence ON	ON SP	ON SP		
	7	Deviation lower limit standby sequence ON	ON XX+	ON SP		
	8	Absolute value upper limit	ON OFF	ON OFF 0		
	9	Absolute value lower limit	ON OFF	ON OFF		
	10	Absolute value upper limit standby sequence ON	ON OFF 0	ON OFF 0		
	11	Absolute value lower limit standby sequence ON	ON OFF	ON OFF		
	12	LBA (only for alarm 1)				
	13	PV Change Rate Alarm				
	14	SP absolute value upper limit	ON THE O	ON OFF 0		
	15	SP absolute value lower limit	ON OFF	ON OFF		
	16	MV absolute value upper limit	ON OFF 0	ON OFF 0		
	17	MV absolute value lower limit	ON OFF 0	ON OFF		
	18	RSP absolute value upper limit	ON OFF	ON OFF 0		
	19	RSP absolute value lower limit	ON OFF 0	ON OFF		

- *1: Upper and lower limits can be set for parameters 1, 4 and 5 to provide for different types of alarm. These are indicated by the letter "L" and "H".
 - The default alarm type is "2"

Conformance to EN/IEC Standards

This is a class A product. In residential areas it may cause radio interference, in which case the user may be required to take adequate measures to reduce interference.

Conformance to Safety Standards

RLE3 Alarm 3 *3 Type *4 Input Type *3 Scaling Upper Limit (only when setting analog input) RLH3 Alarm 3 Hysteres RLEY Alarm 4 *3 Type *4 Scaling Lower Limit (only when setting analog input) Hold @ dowr Decimal Point (only when setting analog input) Alarm 4 U.2 Hysteresis for at least 3 seconds (No.1 display flashe then the control sto Temperature °C= [Unit °F= F Control Output (C stands for Celsius F for Fahrenheit) Hold

dow Control Output: 5L -H SP Upper Limit 1 second FRSE Transfer Output Sign 5L -L SP Lower Limit FID/ONOFF
In ON/OFF control = aNd
aNaF
In 2-PID control = Pid Transfer Output Type Standard or Heating/Coolin ER-H Transfer Outp Standard control = 2-100 |

Standard control = 3-100 |

Standard control control = 16-100 |

Standard control control = 16-100 |

Standard control control = 2-100 |

Standard control control = 2-100 |

Standard control = 2-100 Upper Limit Control Period (Cooling)
(Unit: Seconds)

Voltage output (for driving SSR): 2 Nöne Alarm 1 Type: *3
Specified models only *4 50R Extraction Root Enal **♦** 👨 RLH I Ala Move to Ad 0.2 Alarm 2 Type: *3
Specified models only *4 RL HZ Alarm 2 Hysteresis Initial setting level enables users to specify their preferred operating conditions (input type, alarm type, control method, etc.) *3: Refer to the adjoining tables for details of input types and alarm types.

*4: Applicable only to models with alarm functions.

*5: Operation is stopped when moved to the initial setting level.
(control/alarm are both stopped.)

*6: The grayed-out setting items are not displayed for some models and some settings of other setting items.

*7: Applicable only to models with heater burnout functions.

*8: The four numeric digits of the product code are displayed in the No. 2 display. The setting cannot be changed and there is nothing that you need to set.

●Initial Setting Level Operation stopped. (Control/alarm are both stopped.) Check the wiring before turning ON the power supply. POWER ON Operation Level 25 Process Value/Set Point 5.ERR is displayed wh RL IL Alarm Value Lower Limit 1 connected sensor is Auto/Manual Switch
PID 1 control only.
Auto/Manual Select
Addition. RL-2 _**↓** @ M-5P Multi-SP Set Point RL 2H Alarm Value Upper Limit 2 RSP Remote SP Monitor RL2L Remote SP Moni **→** 🙃 RL-3 Heater Current 1
Value Monitor
(unit: A) *7 RL 3H Alarm Value Upper Limit 3 _**↓** @ Heater Current 2
Value Monitor
(unit: A) *7 RL 3L | Alarm Value | I ower Limit 3 Leakage Current 1
Value Monitor
(unit: A) *7 AL-4 Leakage Current 2
Value Monitor
(unit: A) *7 Alarm Value Upper Limit 4 PRSE Program Start Alarm Value Lower Limit 4 MV Monitor (Heating) 51/6 Soak Time Remain R-5
RUN/STOP
When control start = RUN
When control stop = \$5.0P 0.0 Alarm Value 1 *4

RL IH Alarm Value Upper Limit Operation level should normally be used during operations Hold and keys Hold and keys down for at least down for at least 1 second Protect Level Move to Protect Level Displayed only when a password is set. Restriemoving to Protect Leve Changed
Parameters On PM51/ Parameter Masi Enable Enable Displayed only when a paramete mask is set.

PRLP Move to Protect Level

Protect Level

Protect Level Operation / Adjustment Protect Restricts displaying and modifying menu items in Operation, Adjustment, and Manual Control Lev and Manual Control Lev Initial Setting / Communication Proceedings of the Communication Proceedings Q Setting Change Protect
Restricts changes to settings
by operating the front panel key PF Key Protect Restricts PF key operati

Other functions

(7)

Refer to the ESCC/ESEC Digital Controllers User's Manual (Cat. No. H174) for information on the Advanced Function Setting Level, Manual Control Level, and other functions. Refer to the ESCC/ESEC Digital Controllers Communications Manual (Cat. No. H175) for information on communications.

Restricts which settings can be displayed or changed, and restricts change by key operation.

7 Auxiliary output 3
8 Auxiliary output 2
9 Auxiliary output 1 9 Auxiliary output 1 1 2 3 4 5 6 *4 Input Power Supply Pt 4 4 5 6 6 100 to 240 VAC 24 VAC/DC 12 11 \$ 12 RS-485 A(-) 13 14 15 B(+) 13 14 A(-) RS-485 A(-) 13 14 15 15 16 EV3 17 EV3 18 13 14 V2 15 15 16 17 18 CT1 17 18 connecting the ice with EMC standa * When complying with EMC standards, to If the cable length exceeds 30 m, compli rds will not be po Only the value set to the "it5: Temperature Input Shift parameter is applied to the entire temperature input range. When the process value is 2000°C, the process value is treated as 2012°C after input shift if the input shift value is set to 1.2°C. The process value is treated as 198.8°C after input shift if the input shift value is set to 1.2°C. Adjustment Level Adjustment Level Displayed only once whentering Adjustment Level 5P-3 SP3 [-db Dead Band AT Execute / Cancel 100%AT Execute RE 40%AT Execute RE Manual Reset Valu Clears the offset 50.0 during P or PD contro 5P-4 SP4 5P-5 SP 5 EMWE Hysteresis (He Press (less than 1 second) 5PMd SP Mode 5P-5 SP 6 CH45 Heater Current 1 Value SäRK Soak Time

> IN5 Input Shift

INRE

RSRE

Remote SP Input Shift

Integral Time (Unit: secs)

[- P Prop (Cod

Derivative Tir (Cooling) (unit: s)

Derivative Tin (Unit: secs)

WE-B Wait Band

MV - 5 MV at Stop

MV at PV Error

SP Ramp Set Valu

SP Ramp Set Vali (SP Ramp Fall Valu

oL −H MV Upper Limit

MV Change Rate Limit

Adjustment level is for entering set values and shift values for control.

0.0

MV - E

SPRE

ōL-L

SORP

Error Display (troubleshooting)

Heater Burnou

Heater Burnou

HS / HS Alarm 1

H52 HS Alarm 2 50.0 (unit: A) *7

5*P-*[] sp o

\$P- | SP 1

↓ @

5P-2 SP 2

0

50.0 (unit: A) *7

Leakage Current 1 Value
Monitor (unit: A) *7

LERZ Leakage Current 2 Value Monitor (unit: A) *7

[F2]He

0.0

ws the error code. Take necessary measure rred, the No.1 display sho

	Meaning		Status at error	
No.1 display		Action	Control output	Alarm
5.ERR (S. Err)	Input error *2	Check the setting of the Input Type parameter, check the input wiring, and check for broken or shorts in the temperature sensor.	OFF	Operates as above the upper limit.
E 333 (E333)	A/D converter error *2	After the correction of A/D converter error, turn the power OFF then back ON again. If the display remains the same, the controller must be repaired. If the display is restored to normal, then a probable cause can be external noise affecting the control system. Check for external noise.	OFF	OFF
E (E111)	Memory error	Turn the power OFF then back ON again. If the display remains the same, the controller must be repaired. If the display is restored to normal, then a probable cause can be external noise affecting the control system. Check for external noise.	OFF	OFF

If the input value exceeds the display limit (-1999 to 9999), though it is within the control range, [CCCC] will be displayed under -1999 and [3333] above 9999. Under these conditions control output and alarm output will operate normally

Refer to the E5CC/E5EC Digital Controllers User's Manual (Cat. No. H174) for the controllable

*2: Error shown only for "Process value / Set point". Not shown for other status.

OMRON EUROPE B.V. Wegalaan 67-69, NL-2132 JD Hoofddorp The Netherlands Phone 31-2356-81-300 FAX 31-2356-81-388 OMRON ELECTRONICS LLC One Commerce Drive Schaumburg, IL 60173-5302 U.S.A Phone 1-847-843-7900 FAX 1-847-843-7787 OMRON ASIA PACIFIC PTF LTD No. 438A Alexandra Road # 05-05/08 (Lobby 2), Alexandra Technopark, Singapore 119967 Phone 65-6835-3011

OMRON Corporation Shiokoji Horikawa, Shimogyo-ku, Kyoto 600-8530 JAPAN

FAX 65-6835-2711

Reinforced insulation is provided between input power supply, relay outputs, and between other terminals.